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Material Safety Data Sheet
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Document id : 10-2455-3 Issue date : 2007/04/17
Version : 10.00 Supersedes date : 2004/06/14

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1 Product Identification

Tradename:
3M(TM)SCOTCH-GRIP(TM) PLASTIC ADHESIVE 1099-L
Product ID:
62-1359-5530-0 62-1359-7535-7 62-1359-8535-6 62-1359-9535-5
62-1359-9536-3
Intended Use of Product:
ADHESIVES
Division:
INDUSTRIAL ADHESIVES AND TAPES

2 Composition/Information on Ingredients

Ingredient Name	CAS Number	Percentage
ACETONE	67-64-1	45 - 55
METHYL ETHYL KETONE	78-93-3	20 - 30
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	10 - 20
PHENOL-FORMALDEHYDE POLYMER	55185-45-0	3 - 7
PHENOL-FORMALDEHYDE RESIN	25085-50-1	3 - 7
SALICYLIC ACID	69-72-7	1 - 5
ZINC OXIDE	1314-13-2	1 - 3
PHENOL	108-95-2	0.1 - 0.5

NOTE:

Each percentage is expressed as the ratio of the weight of the

ingredient to the weight of the controlled product.

3 Hazards Identification

Critical Hazards:

Extremely flammable liquid and vapour.

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

May be absorbed following inhalation and cause target organ effects.

May be absorbed following ingestion and cause target organ effects.

Contains Methyl Ethyl Ketone (CAS# 78-93-3) which can cause birth defects or other reproductive harm.

Very toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.

See Sections 7 and 11 for further information.

4 First Aid Measures

Instructions for Eye Contact:

Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Instructions for Skin Contact:

Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Instructions for Inhalation:

Remove person to fresh air. If signs/symptoms develop, get medical attention.

Instructions for Ingestion:

Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

5 Fire Fighting Measures

Flash point: -25.56 C CC DETAILS: MITS
Data
Lower Explosive Limit (%): No data available.
Upper Explosive Limit (%): No data available.
Autoignition temperature: Not available

Suitable Extinguishing Media:

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

Exposure Hazards during Fire:

Closed containers exposed to heat from fire may build pressure and explode. Vapours may travel long distances along the ground or floor to an ignition source and flash back.

Combustion Products from Fire:

- Aldehydes - During Combustion;
- Hydrocarbons - During Combustion;
- Carbon monoxide - During Combustion;
- Carbon dioxide - During Combustion;
- Hydrogen Cyanide - During Combustion;
- Ketones - During Combustion;
- Oxides of Nitrogen - During Combustion;
- Oxides of Zinc During Combustion

Fire Fighting Procedures:

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

NFPA: Health 2
NFPA: Fire 3
NFPA: Reactivity 0

NFPA: Unusual Reaction Hazard

none

6 Accidental Release Measures

Personal Precautions:

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill.

Spill Response:

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a metal

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container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

7 Handling and Storage

Storage Requirements:

No data available.

Incompatible Materials:

Store away from heat; Store out of direct sunlight. Store away from acids; Store away from oxidizing agents.

Ventilation:

Keep container in well-ventilated area.

Fire Prevention:

Extremely flammable liquid and vapour. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. No smoking while handling this material. Do not spray near flames or sources of ignition.

Explosion Prevention:

Keep away from heat, sparks, open flame, pilot lights and other sources of ignition.

Static Prevention:

Avoid static discharge.

Use Instructions:

Contents may be under pressure, open carefully. Keep container tightly closed. Vapours may ignite explosively. May cause flash fire. Prevent build-up of vapours - open all windows and doors. Maintain vapour concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapours may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. Avoid contact with oxidizing agents.

8 Exposure Controls/Personal Protection

Personal Protection

Eye Protection:

Avoid eye contact with vapours, mists, or spray. The following should be worn alone or in combination, as appropriate, to prevent eye contact:
Safety glasses with side shields
Indirect vented goggles;

Hand Protection:

Wear appropriate gloves when handling this material. The following glove material(s) are recommended:
butyl rubber;

polyethylene/ethylene vinyl alcohol;

Skin Protection:

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Respiratory Protection:

Avoid breathing of vapours, mists or spray.

Select one of the following approved respirators based on airborne concentration of contaminants and in accordance with regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges.

Ingestion (Prevention):

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

Keep out of the reach of children.

Recommended Ventilation:

Use with appropriate local exhaust ventilation.

Provide appropriate local exhaust ventilation on open containers.

Use with functioning spray booth or local exhaust.

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

Ingredient Exposure Data

ACETONE (67-64-1)

LD50 (rat, oral) 5800 mg/kg

LC50 (rat, inhalation/4 hours) No data available.

Exposure Limits

ACGIH: TWA 500 ppm (Table A4)

ACGIH: TWA 1780 mg/m3 (Table A4)

ACGIH: STEL 750 ppm (Table A4)

ACGIH: STEL 2380 mg/m3 (Table A4)

METHYL ETHYL KETONE (78-93-3)

LD50 (rat, oral) 2737 mg/kg

LC50 (rat, inhalation/4 hours) 11300 ppm

Exposure Limits

ACGIH: TWA 200 ppm
ACGIH: TWA 590 mg/m3
ACGIH: STEL 300 ppm
ACGIH: STEL 885 mg/m3

ACRYLONITRILE-BUTADIENE POLYMER (9003-18-3)

Specific Ingredient Data

No data available.

LD50 (rat, oral) No data available.
LC50 (rat, inhalation/4 hours) No data available.

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Exposure Limits

No data available.

PHENOL-FORMALDEHYDE POLYMER (55185-45-0)

Specific Ingredient Data

No data available.

LD50 (rat, oral) No data available.
LC50 (rat, inhalation/4 hours) No data available.

Exposure Limits

No data available.

PHENOL-FORMALDEHYDE RESIN (25085-50-1)

Specific Ingredient Data

No data available.

LD50 (rat, oral) No data available.
LC50 (rat, inhalation/4 hours) No data available.

Exposure Limits

No data available.

SALICYLIC ACID (69-72-7)

LD50 (rat, oral) 891 mg/kg
LC50 (rat, inhalation/4 hours) No data available.

Exposure Limits

No data available.

ZINC OXIDE (1314-13-2)

LD50 (rat, oral) 630 mg/kg
LC50 (rat, inhalation/4 hours) No data available.

Exposure Limits

ACGIH: TWA 5 mg/m3 as fume;
ACGIH: TWA 5 mg/m3 (Respirable) as dust
ACGIH: STEL 10 mg/m3 as fume;

PHENOL (108-95-2)

LD50 (rat, oral) 317 mg/kg
LD50 (dermal, rabbit) 630 mg/kg
LC50 (rat, inhalation/4 hours) 82 ppm

Exposure Limits

ACGIH: TWA 19 mg/m3 (skin contact contributes to exposure) (Table A4)
ACGIH: TWA 5 ppm (skin contact contributes to exposure) (Table A4)

9 Physical and Chemical Properties

Physical form, Color, Odour: low viscosity liquid; Tan colour; strong solvent odour;
Odour Threshold: No data available.
pH: Not available
Boiling point/boiling range: 55.6 C (Acetone)
Melting point/melting range: Not available
Vapour pressure: 180 mmHg at 20 C
Water Solubility: Slight (< 10 %)
Specific gravity: Approx 0.86 Water=1

Vapour density: Approximately 2.3 Air=1
Volatile organic compounds: 195 gms/liter Calculated per SCAQMD Rule 443.1
Evaporation rate: 1.9 Ether=1
Viscosity: 200 - 1000 centipoise at 23 C
DETAILS: MITS Data
Percent Volatile: Approximately 77 % by weight

10 Stability and Reactivity

Conditions to Avoid:
Store away from heat; Store out of direct sunlight.
Materials to Avoid:
Store away from acids; Strong oxidizing agents;
Hazardous Decomposition:
Aldehydes - During Combustion;
Hydrocarbons - During Combustion;

Carbon monoxide - During Combustion;
Carbon dioxide - During Combustion;
Hydrogen Cyanide - During Combustion;
Ketones - During Combustion;
Oxides of Nitrogen - During Combustion;
Oxides of Zinc During Combustion

Stability and Reactivity:

Stable. Hazardous polymerization will not occur.

11 Toxicological Information

Effects from Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Effects from Skin Contact:

Mild Skin Irritation: Signs/symptoms can include localized redness, swelling, and itching.

Effects from Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Effects from Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Sensitization Information:

No data available.

Carcinogenicity:

No data available.

Mutagenicity:

No data available.

Reproductive Effects:

Contains Methyl Ethyl Ketone (CAS# 78-93-3) which can cause birth defects or other reproductive harm.

Component Based Information:

Very toxic: danger of very serious irreversible effects through

inhalation, in contact with skin and if swallowed.

Product Based Information:

No data available.

Other Effects & Information:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

12 Ecological Information

Environmental Data:

Ecotoxicity Data:

Not determined.

Ecofate Data:

Not determined.

Special statements for 2001/58/EC:

One or more components of this product have significant known or predicted environmental hazards, but a conservative assessment indicates a low environmental risk. Intended use and proper disposal are unlikely to cause the environmentally hazardous component(s) to enter the environment in quantities or by routes that could cause the adverse environmental impacts. Handling this product according to recommendations is important to minimize release to the environment. It is recommended that the environmental information included in this section be used to help determine appropriate handling of this product for your uses.

Other Effects and Information:

Product usages, or other lifecycle stages, are expected to release volatile organic compounds (VOCs) to the atmosphere. Regulations may restrict the release of VOCs because they contribute to the formation of ozone and smog. Regulatory definitions for VOC vary. Because of smog and other impacts, releases through evaporation or other means should be minimized to the extent possible.

13 Disposal Considerations

Product as Sold:

Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

Product Packaging:

No data available.

Special Instructions:

Since regulations vary, consult applicable regulations or authorities before disposal.

14 Transportation Information

Transportation of Dangerous Goods

TDG Classification:	Regulated Material.
Proper Shipping Name:	ADHESIVES
Class/Division:	3
UN Number:	UN 1133
Packing Group:	II

Special Information:: Contact 3M for more information.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for Canadian ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

International Dangerous Goods Classification

15 Regulatory Information

WHMIS Classification: B2, D2A, D2B

NOTE:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

Product Certifications:

The product on this MSDS, or all its components, is included on the following countries' chemical inventories, as noted:

EINECS - European Inventory of Existing Commercial Chemical Substances

TSCA - Toxic Substances Control Act (USA)

DSL - Domestic Substances List (Canada)

AICS - Australian Inventory of Chemical Substances

CICS - Chinese Inventory of Chemical Substances

KECI - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Commercial Chemical Substances

16 Other Information

Reason for Reissue:

The following Sections and topics have been updated or revised:

Division name change.

Section 2 - Composition/Information on Ingredients;

Section 3 - Hazards Identification - Critical Hazards;

Section 4 - First Aid Measures;

Section 5 - Fire Fighting Measures

Section 6 - Accidental Release Measures;

Section 7 - Handling and Storage;

Section 8 - Exposure Controls/Personal Protection;

Section 9 - Physical and Chemical Properties;

Section 10 - Stability and Reactivity;

Section 11 - Toxicological Information;

Section 12 - Ecological Information - Other Effects and Information;

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or

application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within

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the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

---End---